



TECHNICAL BULLETIN

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Oven, Proofer, and Cooler Lubrication for Oiler

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NOTE

Keep this T B With the Operations And Maintenance Manual.

Before Maintenance please read and understand all Safety Precautions in your Operations and Maintenance Manual.

Table 0.0.1: Chain Oiling Cycle Time for Oven, Proofer, and Cooler

Oven	Proofer & 1200 Cooler
<p>Typical Chain Oiling Cycle Time Range for Oven:</p> <p>Every (90) minutes to every (6) hours</p> <p>Cycle time depends on type of oil used, operating temperature, product load and conveyor speed:</p> <ul style="list-style-type: none"> Lowering the above parameters will lengthen the oil cycle time. Raising the above parameters will shorten the oil cycle time. 	<p>Typical Chain Oiling Cycle Time for Std. Proofer and Cooler:</p> <p>Every (80) hours of production time for standard Proofer & Cooler</p> <p>NOTE: Figure 8 Proofers Only - The chain oiling cycle is every (40) hours of production time for a figure 8 track layout, one drive and the active travel is over 900 ft.</p>
The location of the oven lubrication station is outside of the oven enclosure.	Proofer/Cooler lubrication station is generally mounted outside the product zone in the inactive chain section.
The oven lubrication station is equipped with its own stand alone PLC.	The Proofer/Cooler lubrication station is equipped with its own stand alone PLC.
<p>Recommended Oven Lubricant - for high temperatures in excess of 500 deg.</p> <p>BTS 0-30 HT-2000 P/N (1912-01002) (55 Gal. Drum)</p>	<p>Recommended Proofer/Cooler Lubricant - -</p> <p>BTS Proofer Lube SP-100 P/N (1907-01004) (55 Gal. Drum)</p>

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